

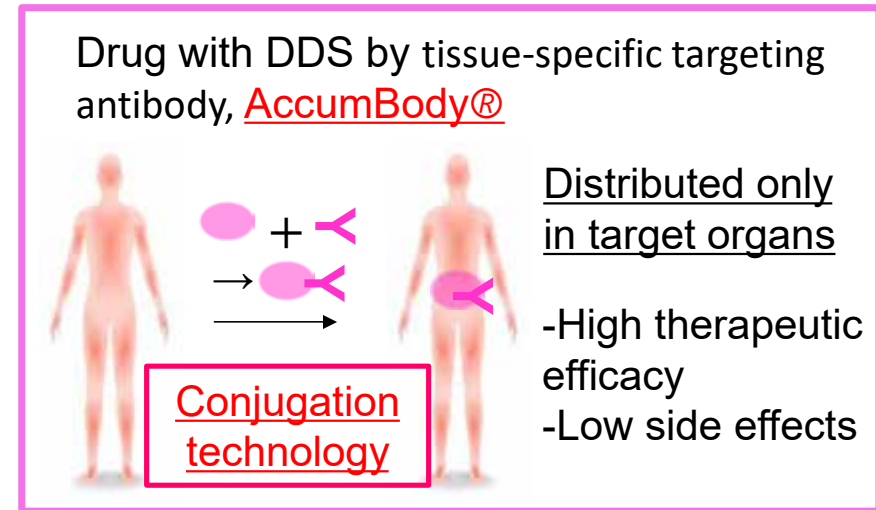
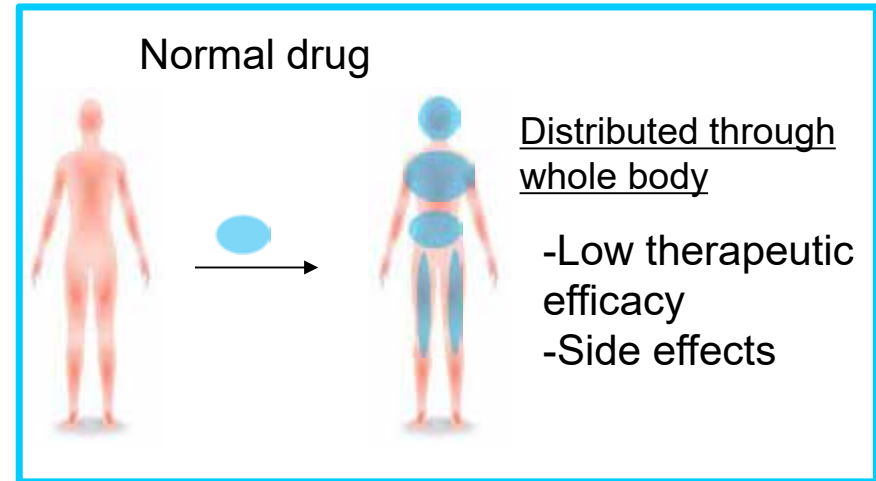
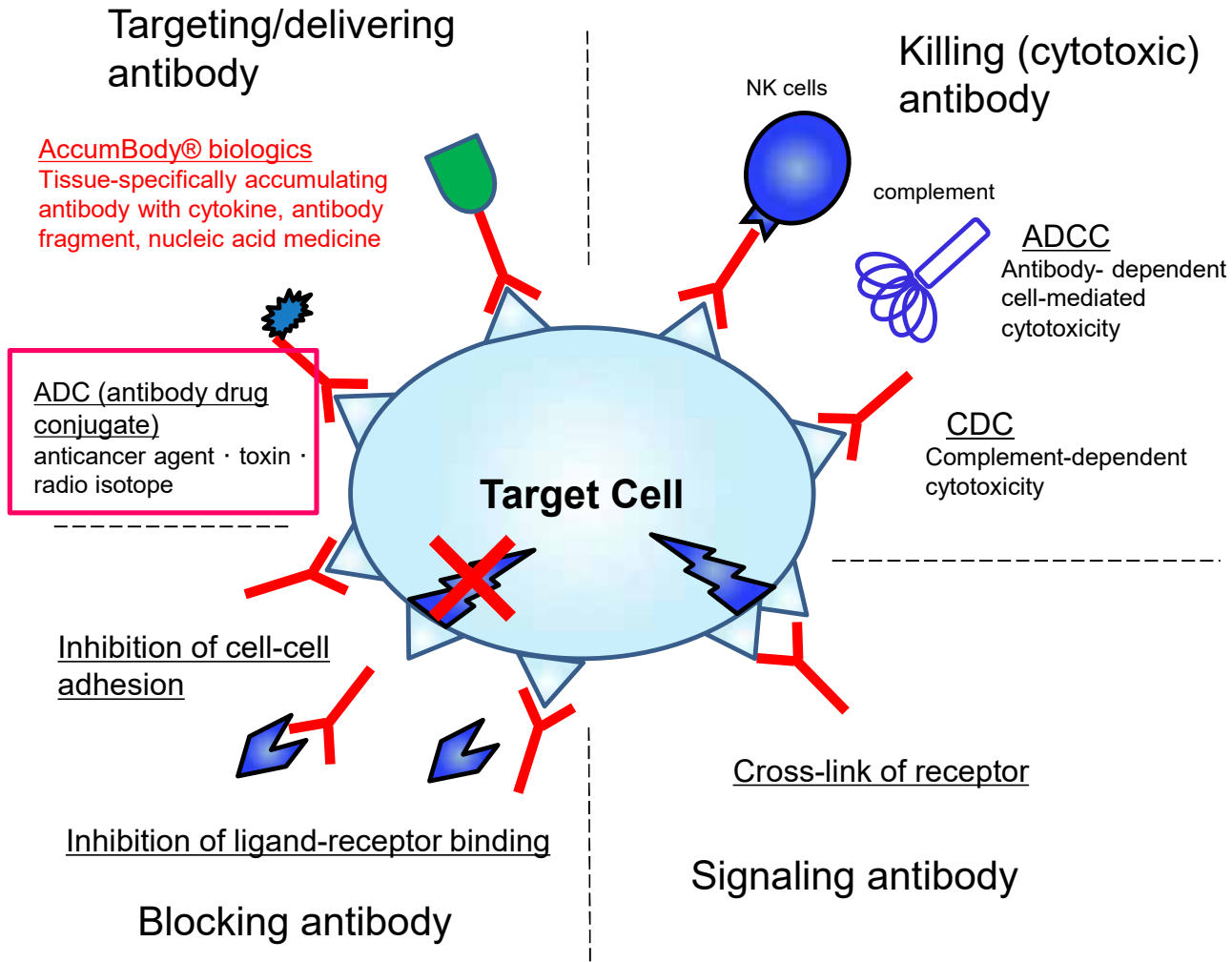


**tCAP conjugate:
an affinity peptide-based antibody conjugation
system to generate highly functional antibody**

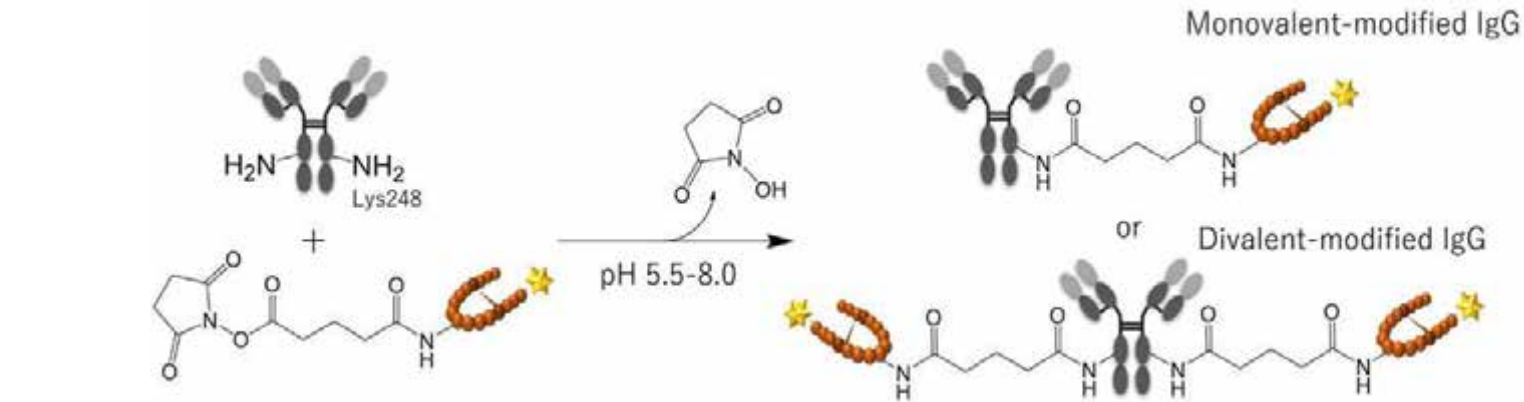
**Yuji Ito¹, Rafique Abdur¹, Shun Masuda², Yukie Nohara²,
Shugo Tsuda², Taku Yoshiya²**

***¹Kagoshima University, Kagoshima, Japan, ²Peptide Institute, Inc.,
Osaka, Japan***

High functional drug with DDS by tissue-specific targeting antibody AccumBody®

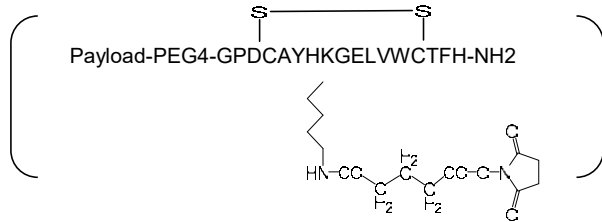


CCAP (Chemical conjugation by affinity peptide)

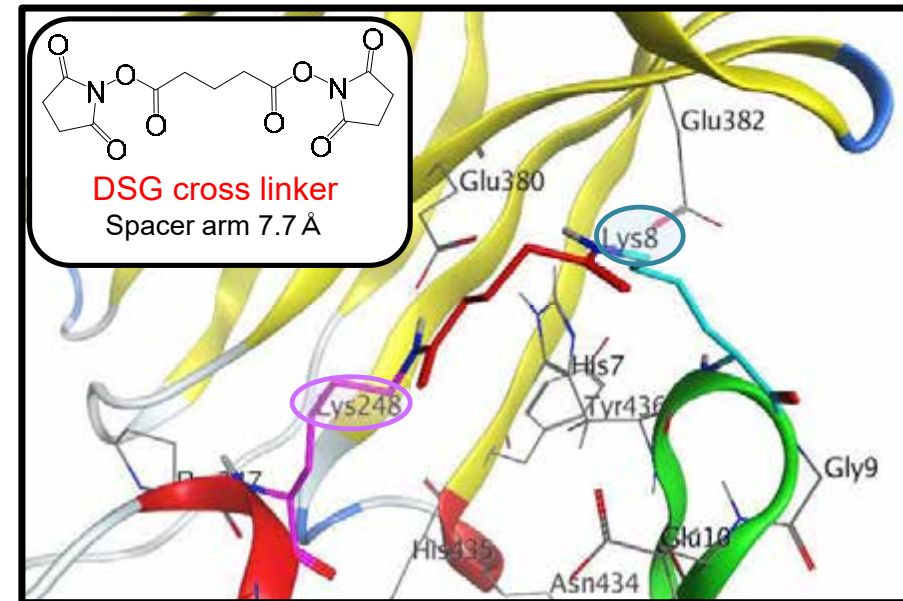
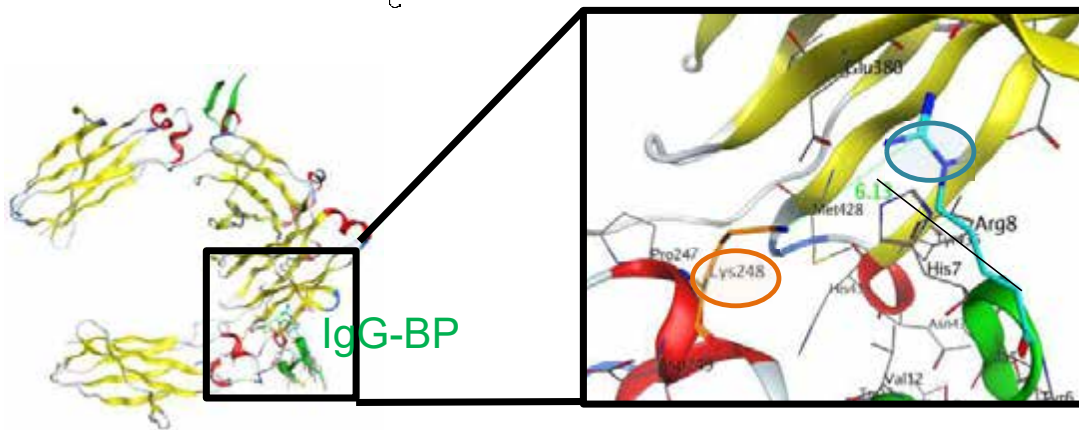


Kishimoto, S. et al.
Bioconjug. Chem. 30, 698–702 (2019).

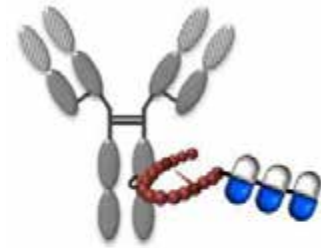
Patent-filed as WO2016186206.



Hunan IgG-Fc and IgG-BP complex



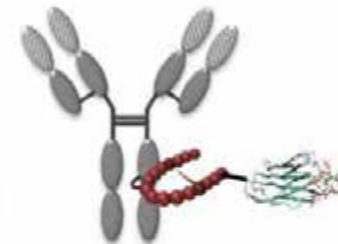
Various ADC prepared by CCAP



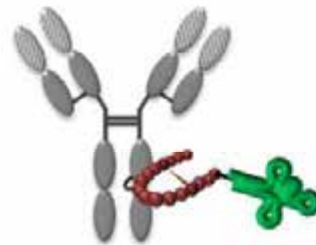
Drug



Radio isotope



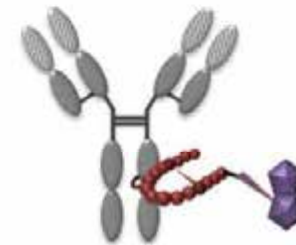
Protein/peptide



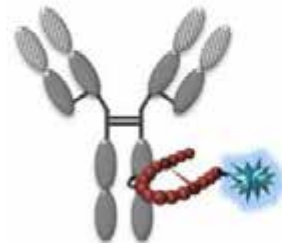
Nucleic acid



Antibiotics



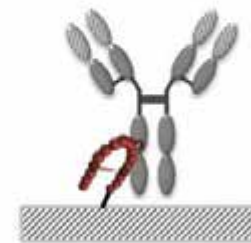
Bitin



Fluorescence



Enzyme

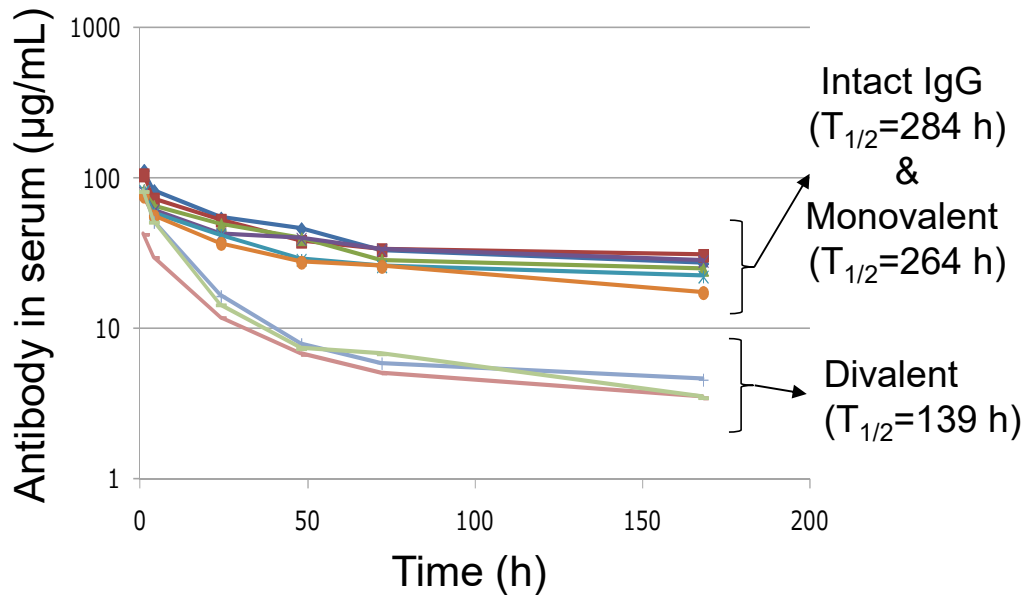
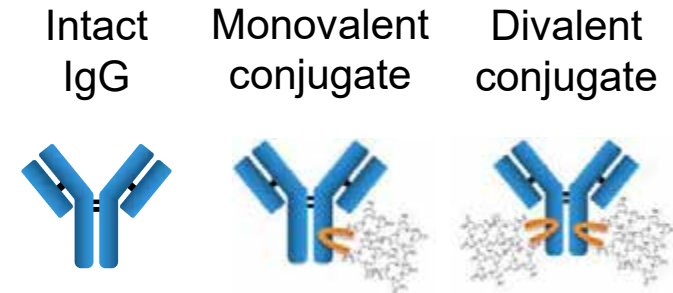


Immobilization on chip

Serum half-life and Fc receptor binding ability of CCAP conjugates



[Dose] 5 mg/kg, I.V.
 [Animal] Slc: ICR male, 5 weeks old
 [Sampling] 1, 4, 24 h, 2, 3 and 7 d



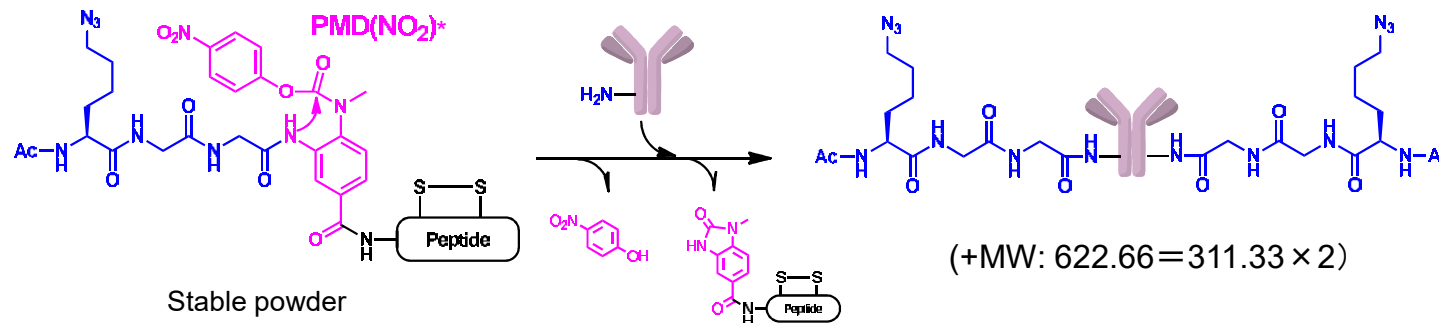
	Trastuzumab (Intact IgG)	Monovalent	Divalent
FcRn	$k_a=1.2 \times 10^6$ (/Ms) $k_d=4.0 \times 10^{-2}$ (/s) $K_D=36$ nM	$k_a=5.6 \times 10^5$ (/Ms) $k_d=3.3 \times 10^{-2}$ (/s) $K_D=59$ nM	No binding
FcγR I	$k_a=2.3 \times 10^5$ (/Ms) $k_d=5.7 \times 10^{-3}$ (/s) $K_D=24$ nM	$k_a=3.1 \times 10^5$ (/Ms) $k_d=5.4 \times 10^{-3}$ (/s) $K_D=17$ nM	$k_a=2.9 \times 10^5$ (/Ms) $k_d=4.8 \times 10^{-3}$ (/s) $K_D=16$ nM
FcγR III A	$k_a=9.4 \times 10^4$ (/Ms) $k_d=1.5 \times 10^{-2}$ (/s) $K_D=160$ nM	$k_a=8.2 \times 10^4$ (/Ms) $k_d=8.4 \times 10^{-3}$ (/s) $K_D=100$ nM	$k_a=1.1 \times 10^5$ (/Ms) $k_d=5.0 \times 10^{-3}$ (/s) $K_D=45$ nM

Next-generation CCAP technology: tCAP



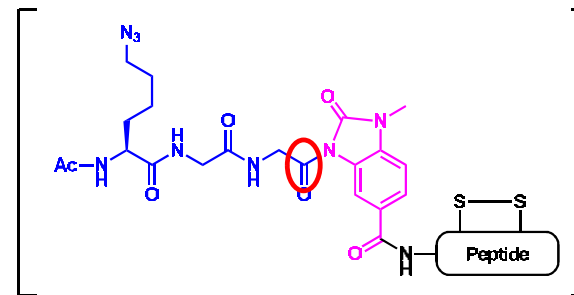
Z34C : CH3CO-FNMQCQRRFYEALHDPNLNEEQRNAKIKSIRDDC-NH2
 CCAP → α Z34C : DSG-FNMQCQRRFYEALHDPNLNEEQRNARIRSIKIRDDC-NH2
 tCAP → α Z34C : Cargo-MeNbz-Gaba-NMQCQRRFYEALHDPNLNEEQRNARIRSIKIRDDC-NH2

AzideKGG-PMD(NO₂)- α Z34C



Stable powder

Self-activation under neutral conditions
via intramolecular cyclization



Active compound generated *in situ*

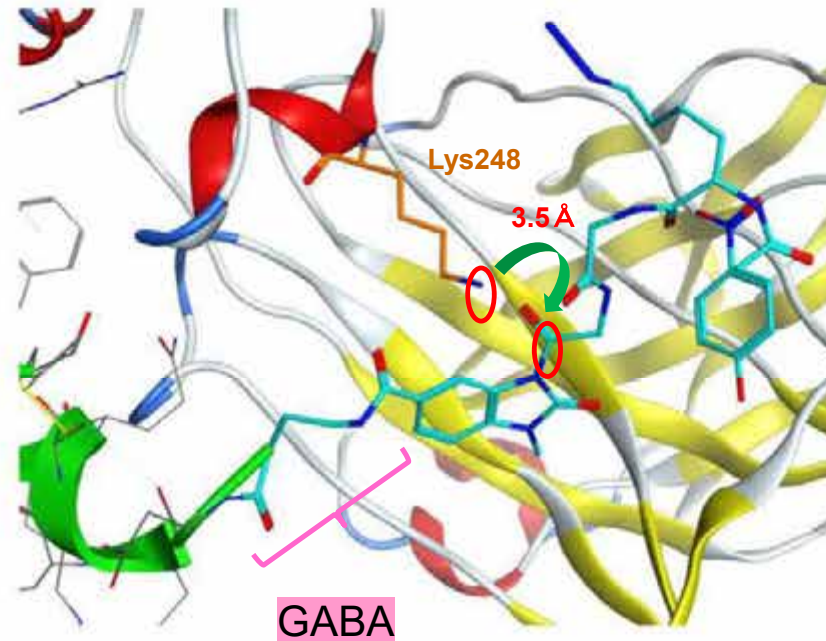
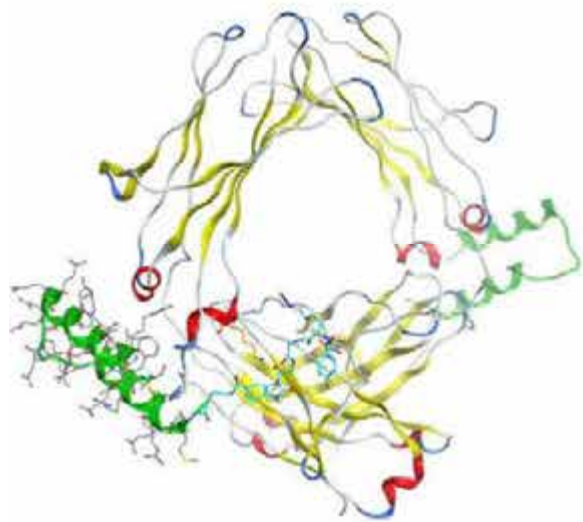
Traceless site selective modification

* Phenoxy-carbonylated *N*-methyl-diaminobenzene (PMD):
 1) Pala-Pujadas, J. et al., *Angew.Chem.Int.Ed.*, **57**,16120 (2018);
 2) Tsuda, S. et al., *Chem.Commun.*, **54**, 8861 (2018).

Next-generation CCAP technology: tCAP



Z34C : CH3CO-FNMQCQRRFYEALHDPNLNEEQRNAKIKSIRDDC-NH2
 CCAP → α Z34C : DSG-FNMQCQRFFYEALHDPNLNEEQRNARIRSI RDDC-NH2
 tCAP → α Z34C : Cargo-MeNbz-Gaba-NMQCQRRFYEALHDPNLNEEQRNARIRSI RDDC-NH2

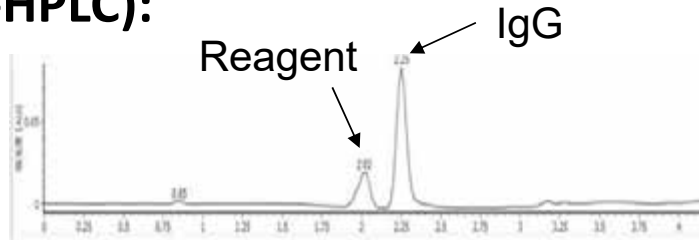


pH dependent reaction of tCAP reagent with human IgG1

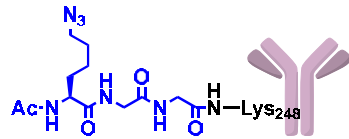
Analytical method:

Antibody (15.6 μM) + 5 folds excess reagent
 → At different pH and R.T. for 2 h → LC-MS

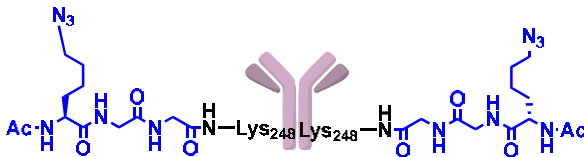
LC (RP-HPLC):



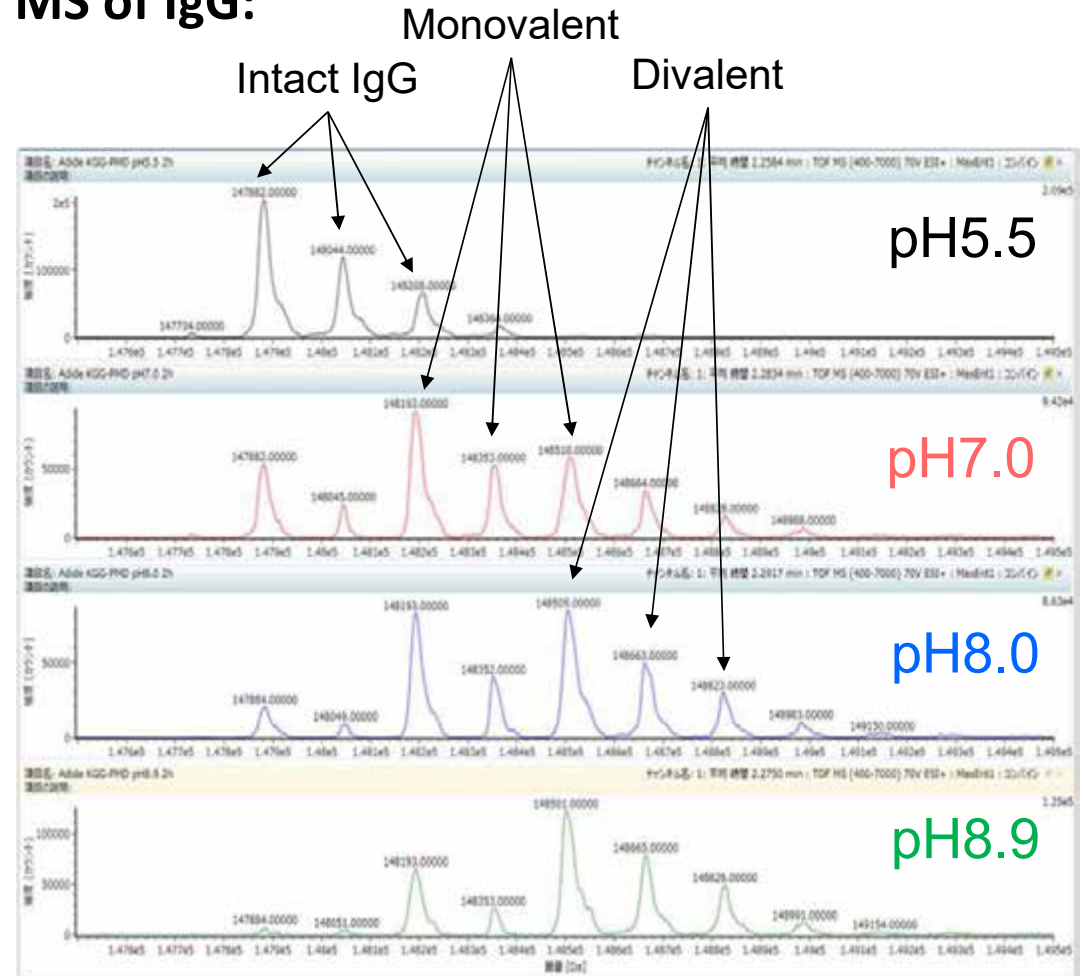
Monovalent



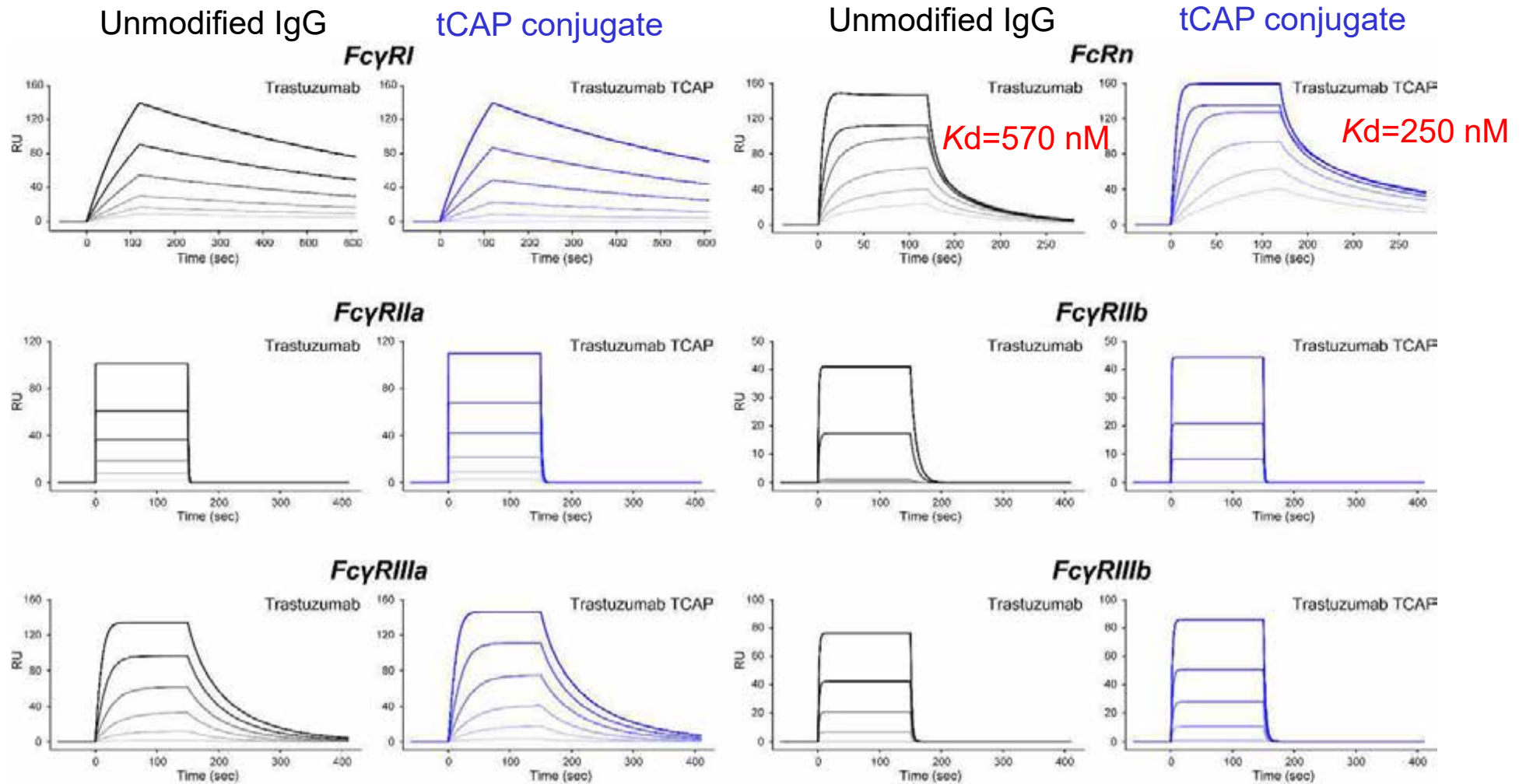
Divalent



MS of IgG:



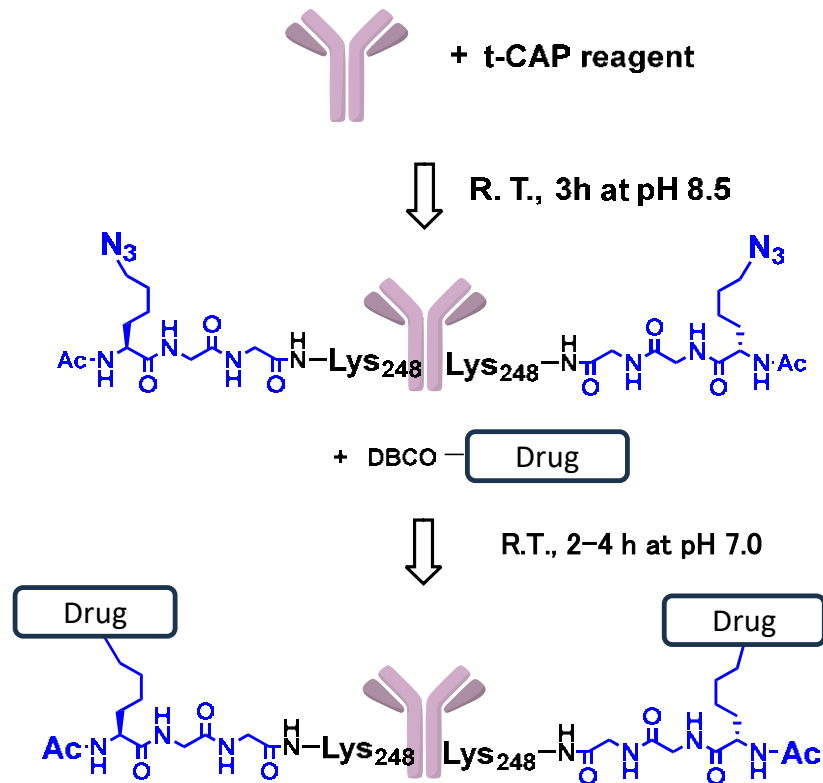
Kinetic binding of tCAP-modified IgG (Trastuzumab) for FcγR and FcRn on BIAcore



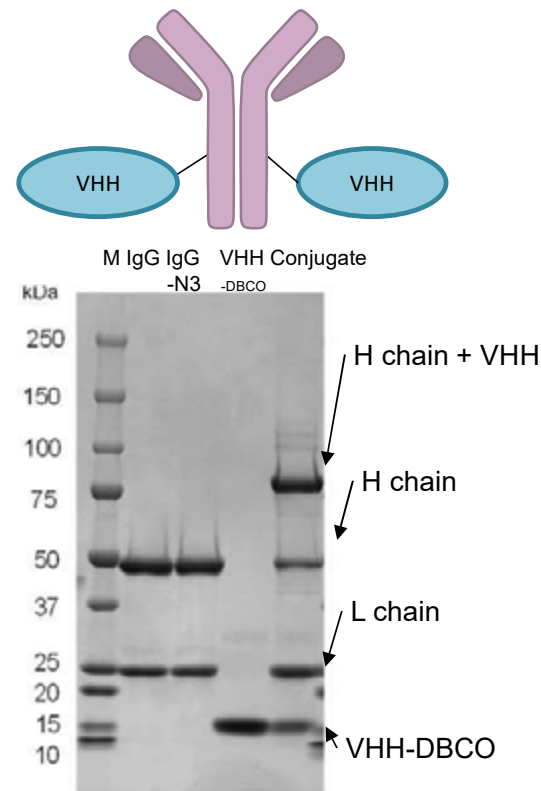


Preparation of Bispecific antibody and AOC by t-CAP

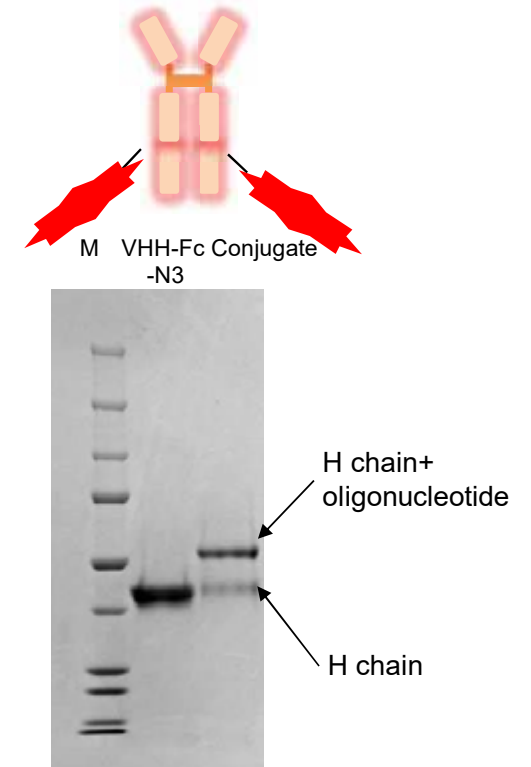
(A) Preparation of conjugate by t-CAP



(B) Bispecific antibody (IgG + VHH)



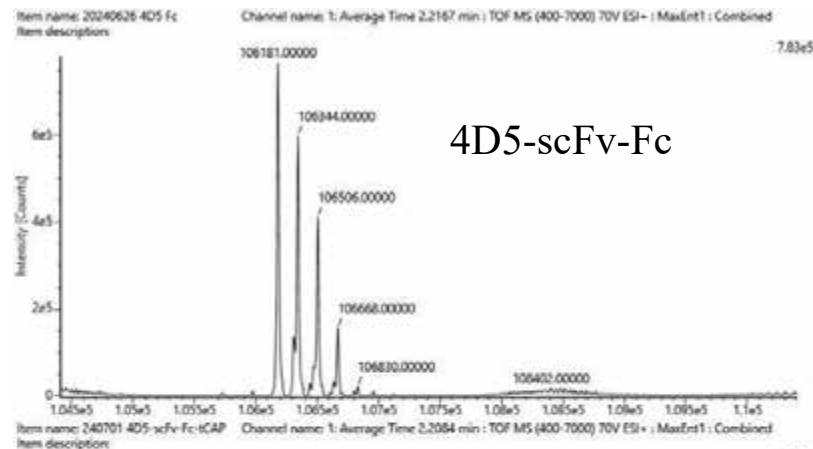
(C) Antibody oligonucleotide conjugate (AOC) (VHH-Fc + oligonucleotide)



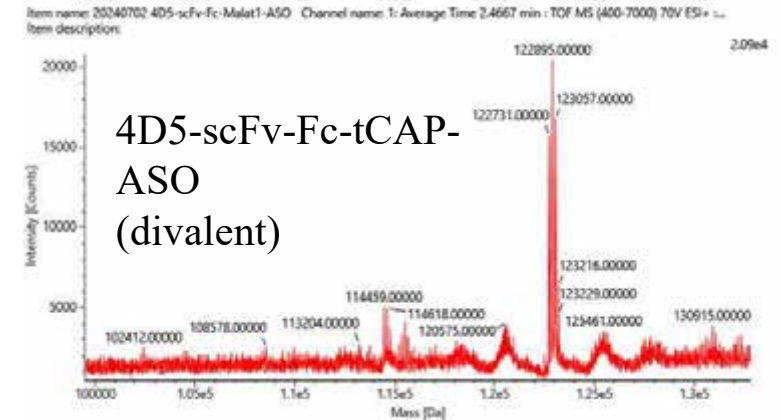
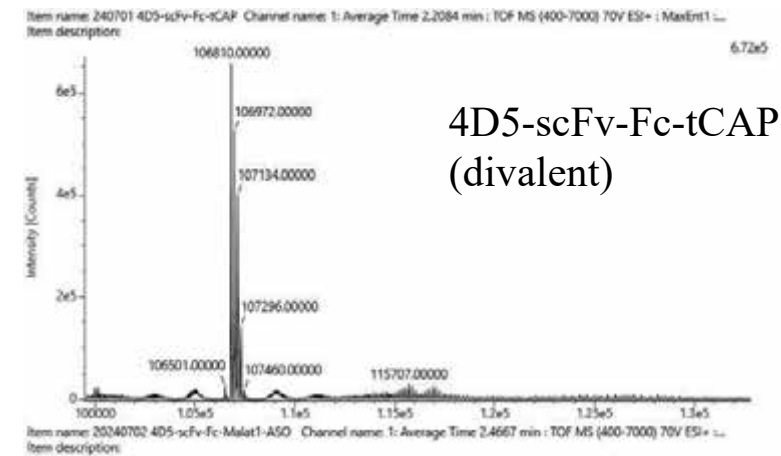
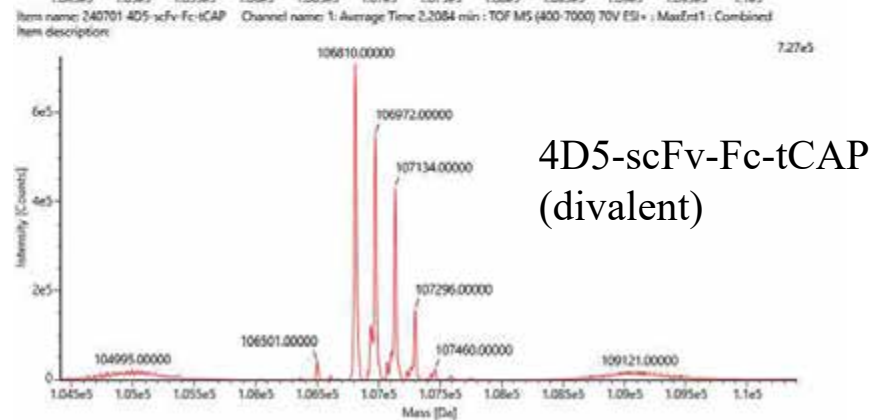
LC-MS analysis of ASO antibody conjugates by tCAP



Attachment of an azide group to 4D5 scFv-Fc by tCAP

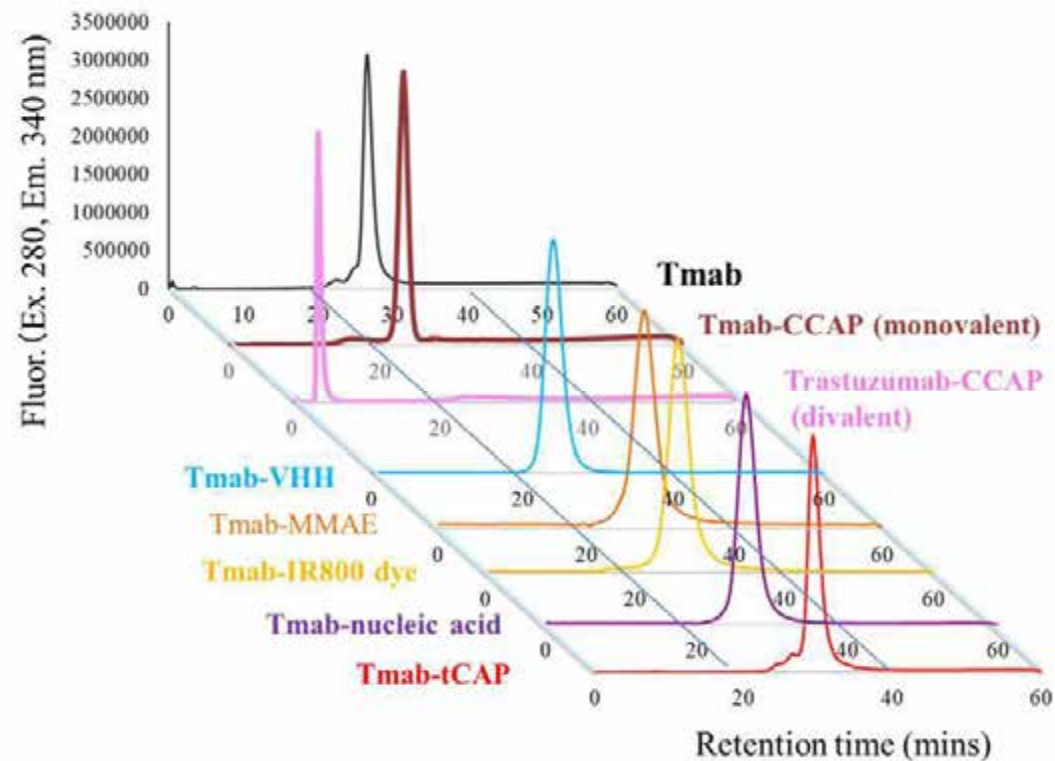


Introduction of oligonucleotide into scFv-Fc antibody by click reaction



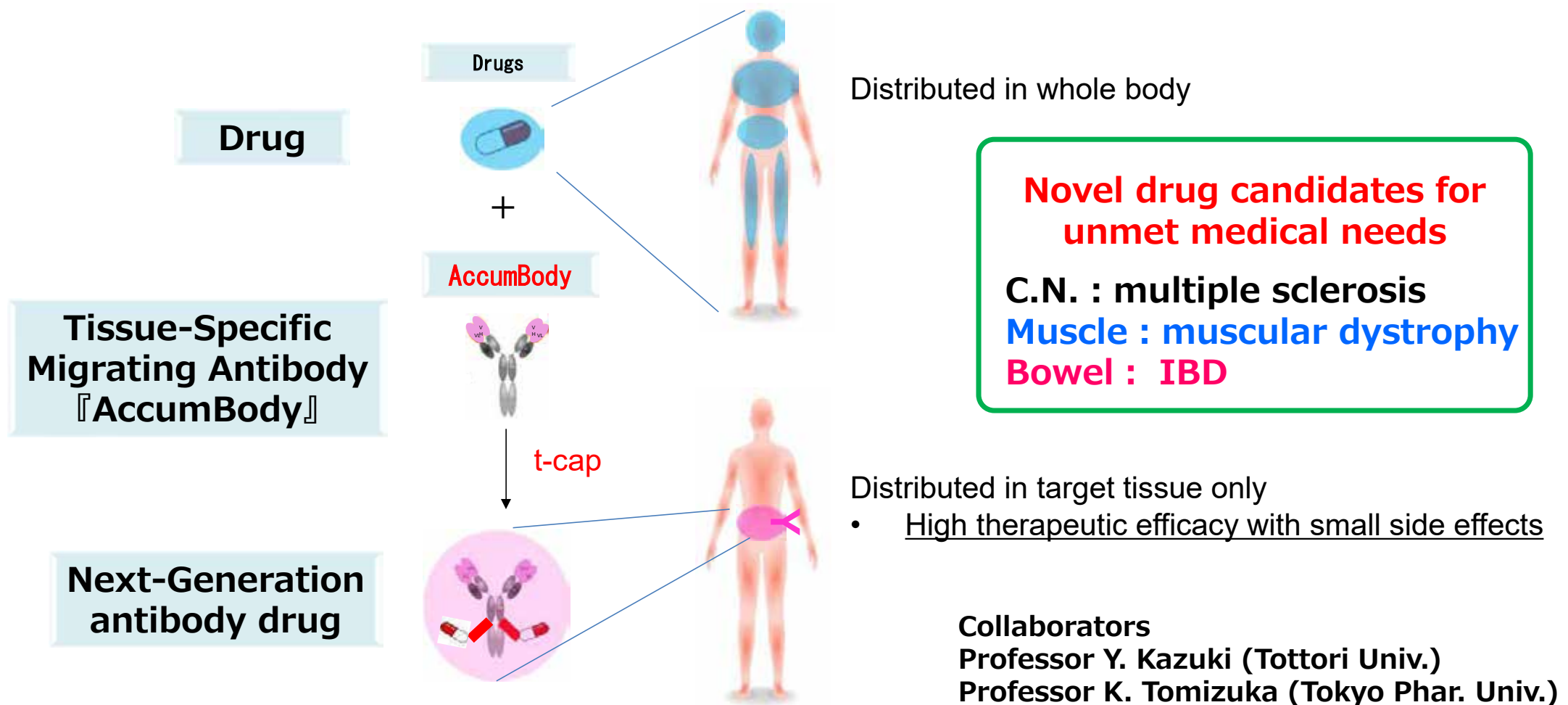
FcRn binding of tCAP conjugates with payloads

FnRn binding evaluation by FnRn- immobilized column*



*Bindings with FnRn was evaluated using an FnRn-immobilized column (β version) from Tosoh Corp.

Development of Tissue-Specific Migrating Antibody, AccumBody and Its Application to Next-Generation antibody drug

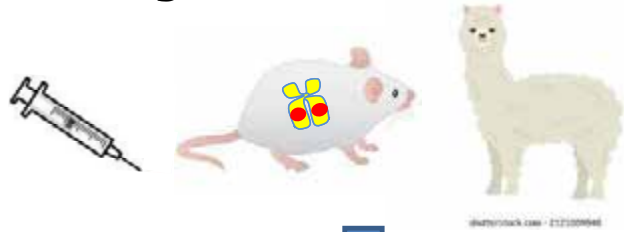


Isolation of AcuumBody[®] by antibody phage library

Immunization with tissue,
or protein antigens

Fully human antibody-
producing TC animals

Alpaca



Construction of antibody
phage library

In vitro and/or
in vivo panning

Cells

Mice



Panning

Proliferation of
phages

Recovery

The enriched
phages

Identification of antibodies
by NGS analysis

NGS analysis of H chain

(Illumina
Miseq)



Phylogenetic
tree analysis
on SOPRA
program

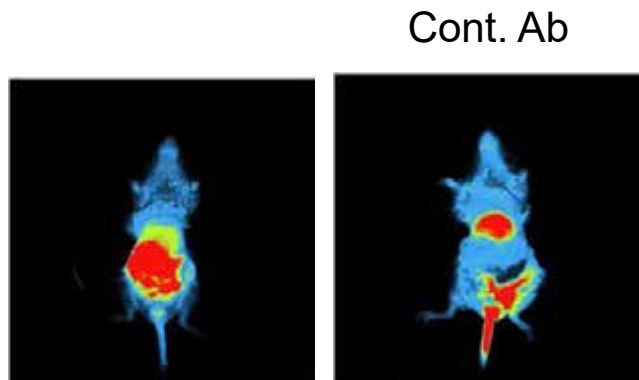
Identification of specific
antibody sequences



Tissue specific targeting AccumBody[®]

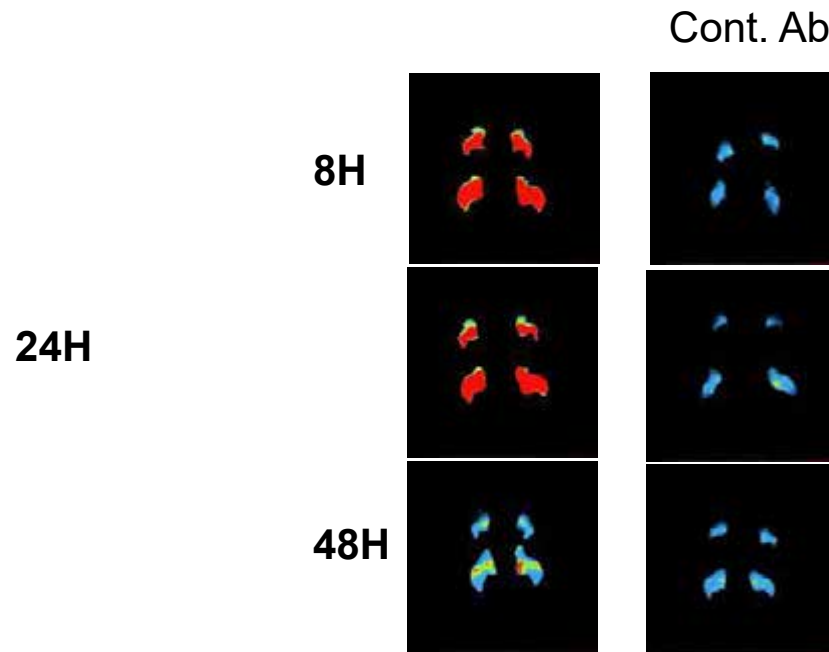


AccumBody[®]-Bowel (Anti GPA33 antibody)



After tail vein administration to Balb/c mice at 5 mg/kg, the mice were perfused and opened at 24 hours for fluorescence imaging.

AccumBody[®]-Muscle



Balb/c mice were perfused at each time after i. v. injection at 5 mg/kg and the muscles of the upper and lower limbs were subjected to fluorescence imaging.

Summary



- 1. tCAP, a site-specific modification method using antibody Fc-affinity peptides was developed. This method is a useful modification method for the preparation of ADCs, because it does not affect the antigen binding and Fc function including Fc receptor bindings.**
- 2. AccumBodies that target antigens specifically expressed in the brain, bowel and muscle were developed. AccumBodies can deliver the drug to diseased tissues and are useful as DDS tools for highly effective therapeutics.**
- 3. For AccumBody-bowel and -muscle, the technology to promote cellular uptake are necessary to develop. A common issue for the future is the development of cleavable linkers for ADCs.**