

Therefore, the thiol-yne click (TYC) reaction expands the chemistry of thiol-ene, providing access to a broad range of new properties.³

Green Continuous-Flow Bioconjugation

- Flow chemistry possesses a multitude of advantages, such as greater control over selectivity and reproducibility, less hazardous reaction setups and easier scale-up, and is therefore ideal for pharmaceutical and industrial applications.⁴
- Deep Eutectic Solvents (DESs) and bio**based solvents** are promising candidates to significantly greener solvent provide options.
- The goals of flow chemistry and green chemistry are **ideally aligned** in prioritising highly development of efficient the synthetic approaches.

Green Optimisation

TEC was optimised with 2 different alkenes in batch and under continuous flow, utilising DES and Bio-based solvents. Glutathione (GSH) was selected as a model thiolated peptide substrate due to its therapeutic potential.





Disulfide rebridging

Essential disulfides present a target that is known to be susceptible to topological changes upon reduction, and thus deactivation.

Chain Transfer

Surface exposed disulfide bonds allow for the in-situ generation of unique functionalization sites through mild reduction, followed by selective chemical rebridging with unnatural linkers.⁵



i) >99% reduction of the disulfide by NaBH₄ (2.0 eq.) was observed in 30 min.



| HC | $ \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array}\\ \end{array}\\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} $ | n = 1 $n = 2$ | | $ \begin{array}{c} $ | ОН | | | | | | |
|---|---|--------------------------|--------------------------|--|--------------------------|--|--|--|--|--|--|
| Solvent /H ₂ O (3:2), 20 min, rt, hv | | | | | | | | | | | |
| Entry | DES | n = 1 Conv. ^a | n = 1 Conv. ^b | n = 2 Conv. ^a | n = 2 Conv. ^b | | | | | | |
| I | ChCl: EG (2:1) | >99% | 83% | 98% | 91% | | | | | | |
| П | ChCl: Gly (2:1) | Quant. | 84% | >99% | Quant. | | | | | | |
| 111 | 2Me-THF + BHT | >99% | 95% | >99% | 86% | | | | | | |
| IV | PC | Quant. | 96% | >99% | >99% | | | | | | |
| V | BP | Quant. | 93% | >99% | >99% | | | | | | |
| VI | HEP | 98% | 96% | Quant. | Quant. | | | | | | |
| VII | DMI | >99% | 96% | Quant. | Quant. | | | | | | |
| Scale-ur | examples | | | | | | | | | | |





ii) TYC stapling





| PDA Multi 2 220nm,4nm | Entry | SH : alkyne (eq.) | Dithiol Concentration (mM) | Solvent | Additive | Disulfide conversion | Product conversion | Startin Dithio |
|-----------------------|-------|-------------------|----------------------------------|----------------------------|----------|----------------------|--------------------|-------------------|
| | 1 | 1:1 | 4.86 | H ₂ O:ACN (9:1) | FA | 45% | 52% | >3% |
| | 2 | 1:2 | 4.86 | H ₂ O:ACN (9:1) | FA | 34% | 58% | 8% |
| 25 30 | 3 | 1:4 | 4.86 | H ₂ O:ACN (9:1) | FA | 34% | 50% | 16% |
| +MS_1.0min #61 | 4 | 1:1 | 9.72 | H ₂ O:ACN (9:1) | FA | 29 % | 71% | 0% |
| | 5 | 1:1 | 19.4 | H ₂ O:ACN (8:2) | FA | 50% | 25% | 25% |
| | | | | | | | | |

One of the peptide glycosylation reactions reported in this study was this RGD peptide with DES and water under continuous flow along with a tumour homing peptide and an AFP peptide.



In this work, we report TEC mediated reactions under continuous-flow in both aqueous conditions, using 'green' solvents and furnishing biologically active glycopeptides in high yield. We also report a highly efficient TYC-mediated approach for peptide rebridging that can be applied to disulfide containing peptides. Following disulfide reduction, the radical-mediated crosslinking of the free thiol moieties via sequential thiol-yne ligation furnishes the covalently bound peptide macrocycle. TEC and TYC proved to be a promising and novel green strategy in the functionalisation of active peptide derivatives.

[1] I. Rabadán González, E. M. Scanlan et al., Org. Biomol. Chem., 2024, 22, 2203-2210. [2] M.D. Nolan, R. Petrarca et al., Org. Biomol. Chem., 2022, 20, 8192-8196. [3] C. N. Bowman et al., J. Mater. Chem., 2010, 20, 4745–4750. [4] F. Chen, et al., Green Synth. *Catal.*, 2022, **3**, 243-258. [5] D. A. Richards, J. R. Baker *et al.*, *Org. Biomol. Chem.*, 2016, **14**, 455–459.