

# Scoring the Synthesizability of Any Novel Non-natural Amino Acid

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<https://doi.org/10.17952/37EPS.2024.P2276>

## Abstract

The introduction of solid-phase peptide synthesis (SPPS) has transformed peptide design and synthesis. While nowadays dozens of non-natural amino acids (NNAAs) are available from vendors to be used in peptide synthesizers, the NNAA chemical space is vast and still unexplored. Enabling any in-silico screened NNAAs for solid-phase synthesis requires to: i) introduce the right protecting groups and ii) synthesize them in adequate amounts. In this work, we introduce tools for cheminformatically protect any novel amino acid to be used in solid-phase synthesis and to score the synthesizability of the so obtained molecule. Our tool not only offers a synthesizability retrosynthesis score of the NNAAs but also can be used for ranking of the potential protection strategies, thus increasing the synthetic feasibility.

## 1. Introduction

While dozens of NNAAs are currently available for peptide synthesizers, there is still a vast unexplored chemical space awaiting discovery. We have recently shown how this space can be significantly expanded, enumerating ~400000 novel alpha NNAAs and using 10,000 representatives to predict improved peptide binding affinities and solubility (Fig 1).<sup>1,2</sup> In this work we show how to add synthesizability considerations in our computational workflow.

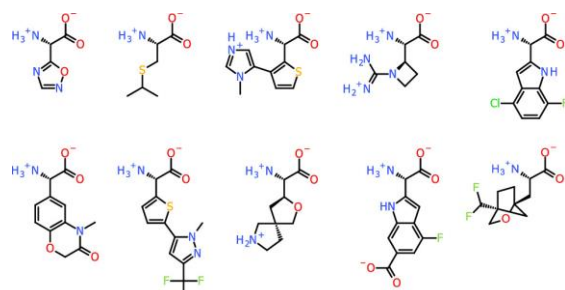


Figure 1. Examples of novel non-natural amino acids from our virtual library<sup>2</sup>

Computational protocols work on un-protected amino-acids and incorporating a novel NNAA on a peptide requires the synthesis of the SPPS specifically protected compound. The protection strategy requires careful consideration of the protecting groups for sidechains and backbones. Here, we introduce a tool for evaluating the synthetic feasibility of any protected non-natural amino acid, after finding the optimal protection strategy. The proposed synthesizability score can be used as additional in-silico parameter for compound selection.

## 2. Methods

**I. Generate Protected Compounds.** A cheminformatics tool was built to obtain multiple protected versions of each NNAA, suitable for SPPS.<sup>3</sup>

**II. Retrosynthesis scoring.** We used our single-step retrosynthesis model (AiZynthFinder<sup>4</sup>) trained on USPTO data and the stocks for eMolecules<sup>5</sup>. The generated routes were scored by accumulating scores for the reactions in the route and were filtered with the feasibility predicted by a forward Chemformer model<sup>6</sup>. Finally, the routes were scored with a rank score for reaction class based on historical data, referred as the Synthetic Feasibility (SF) score.

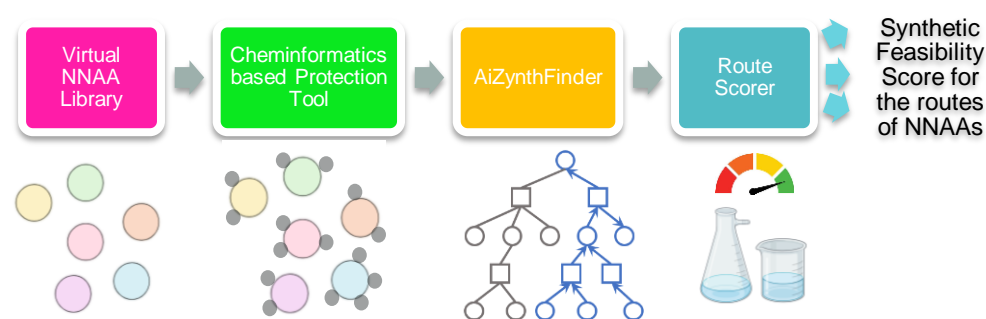


Figure 2. Schematic representation of the scoring workflow

## 3. Results

### A. Retrosynthesis Planning for a novel NNAA

**Problem:** A peptide designed *in-silico* included a novel NNAA. Next, the NNAA must be synthesized and protected to be used in SPPS for experimental testing the predicted improved peptide.

**Solution:** Our tool enables ranking and choosing the most feasible protection strategy for a novel NNAA upon retrosynthesis planning.

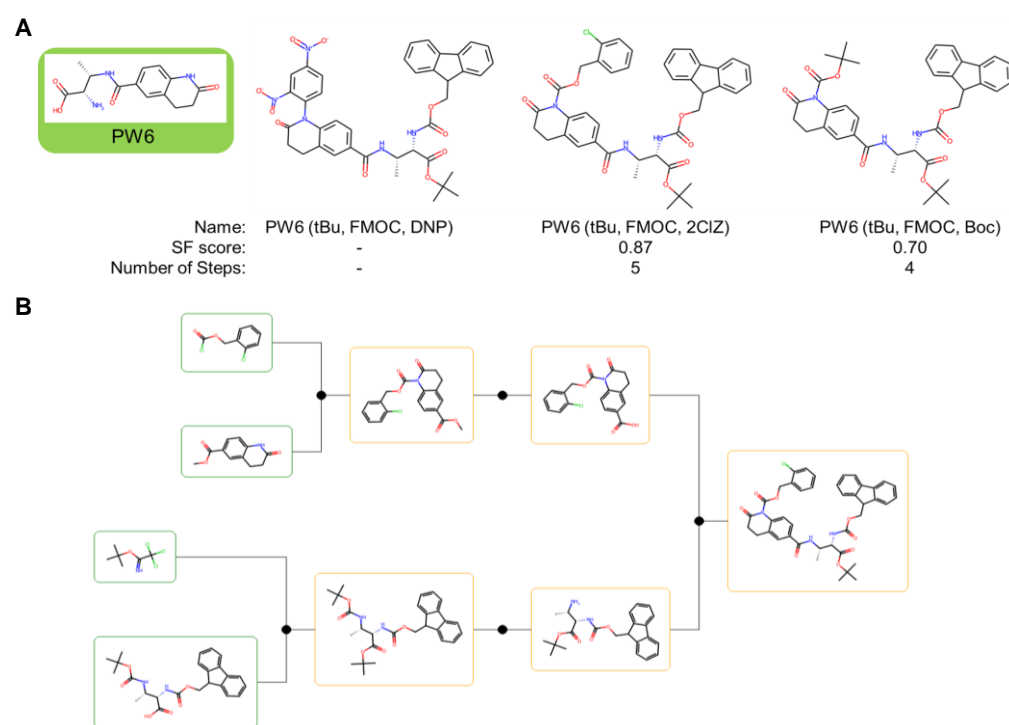


Figure 4. Route Enumeration & Scoring

A) The protected series for amino acid "PW6" and B) the most synthesizable route of the protected PW6

### References

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### B. Application to Virtual Screening

**Problem:** Adding a synthesizability score to binding-affinity predictions for compound selection. We used as model system the N-acetylated 9-mer peptide, <sup>(76)</sup>LDEETGEFL<sup>(84)</sup> and targeted the Glu78 position to find novel NNAAs leading to improve its binding affinity to KEAP1. A site-specific mutation docking protocol was used for the 10,000 representative novel a-NNAAs<sup>2</sup>.

**Outcome:** Our tool facilitates synthesizability-aware compound selection.

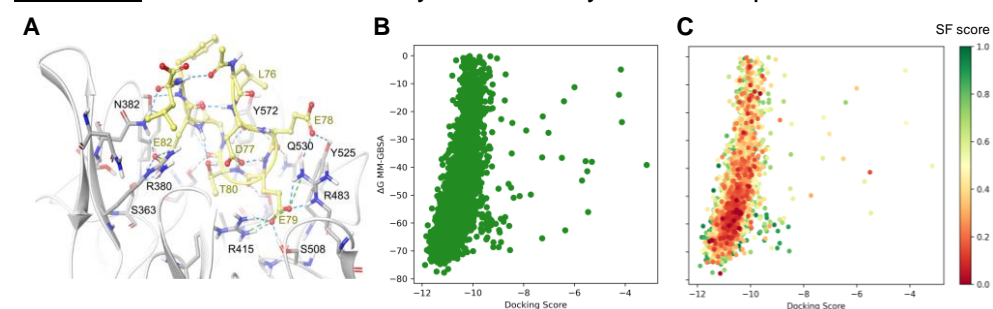


Figure 3. Virtual Screening plus Synthetic Feasibility (SF) Score

The docking of the NNAA library to position Glu78 in A) Keap1 in Keap1-Neh2 binding site structure, adapted from Amarasinghe et al<sup>2</sup>. The plots showing B) the docking scores for NNAAs, C) the docking scores colored by the SF score.

## Conclusions & Future Directions

- Our synthesizability tool:
  - Creates multiple protected versions of a given non-natural amino acid
  - Considers SPPS specific protection groups
  - Scores the synthesizability of each route
  - Facilitates the evaluation of retrosynthesis planning
- Our tool can be used to:
  - Rank the synthetic feasibility of all the protection strategies for a given novel NNAA
  - In addition to other peptide optimization scoring functions

We are conducting validation studies on the synthesis and characterization of some of the non-natural amino acids for the KEAP1-NEH2 model system.